

ARKEMA

WMF 2022
Bio-Materials

16/6/2022

Summary

● **Bio-materials : why ?**

Bio and sustainability: a demanding journey

Bio-materials: the paths forward

Bio-materials @Arkema

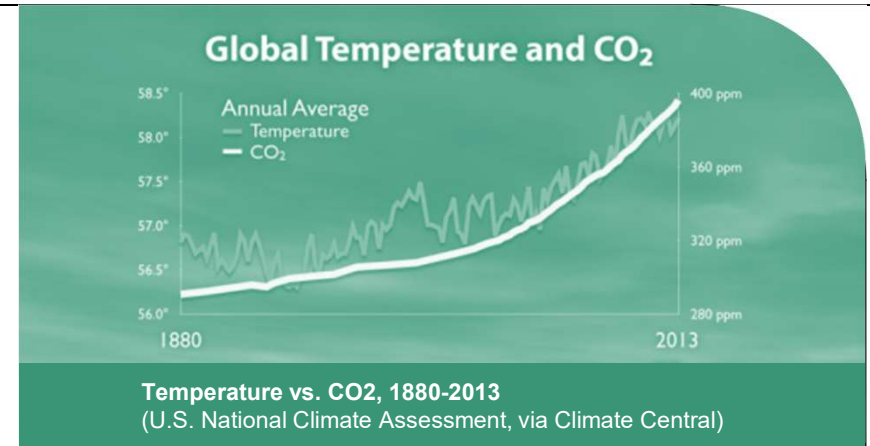
All data in this presentation are estimated in good faith, but have not been audited. They are indicative and meant as guidelines only.



An urgent need to address the environmental challenges

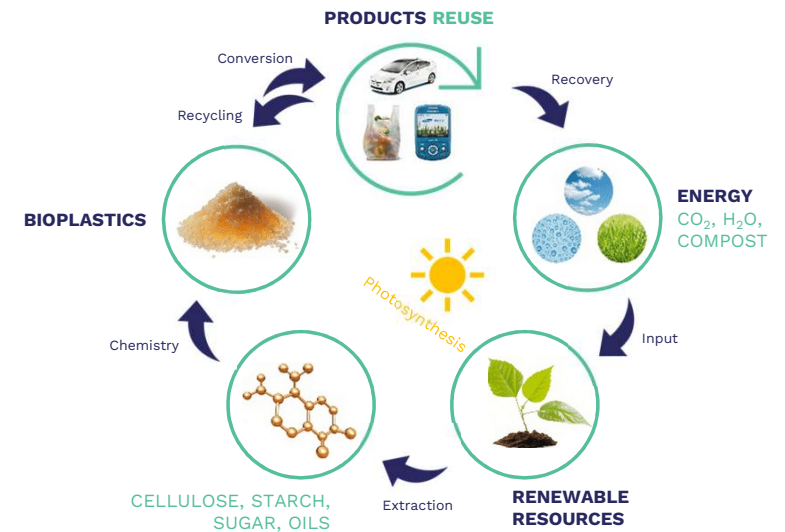
We need to:

- Reduce the GHG emissions of mankind to limit global warming and its consequences
- Address resources scarcity and availability



- Many paths are being explored
 - energy efficiency
 - new energy production and storage
 - lightweighting
 - circular economy....

→ **A bio-based economy is a natural candidate**



Already a reality today

- **Bio-based chemicals** are already established, mostly for biofuels
 - Bio-ethanol (#100MT/y WW), bio-diesel (#35MT/y WW)



- **Bio-plastics** are growing steadily
 - Bio-plastics: already around 5MT/y WW
 - With important newcomers (e.g. PLA)




A growing global demand for bio-materials

There is a demand from economic actors at all levels:

→ **Consumer** demand pushes the bio-based materials growth



→ In the **B to B** context, environmental commitments bring companies to seek for low CO₂ solutions



Nike Strides Toward Ambitious Sustainability Goals

By Jessica Blass [in](#) [f](#) [t](#) [e](#) [+](#)



PRESS RELEASE
July 21, 2020

Apple commits to be 100 percent carbon neutral for its supply chain and products by 2030



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Bio-based chemicals are not necessarily fully virtuous

→ Let's compare the CO₂ emissions of Acrylic Acid from two routes

	RM contribution	Yield loss contribution	Energy contribution	Total CO ₂ (kg/kg)
PEN > ACO > AA	0,87%	42%	-29%	100%
Glucose > Lactic acid > AA	-29%	50%	121%	142%

analysis done for a specific location
These data are indicative and meant as guidelines only.

→ Even if CO₂ emissions are lower, biodegradability may still be an issue

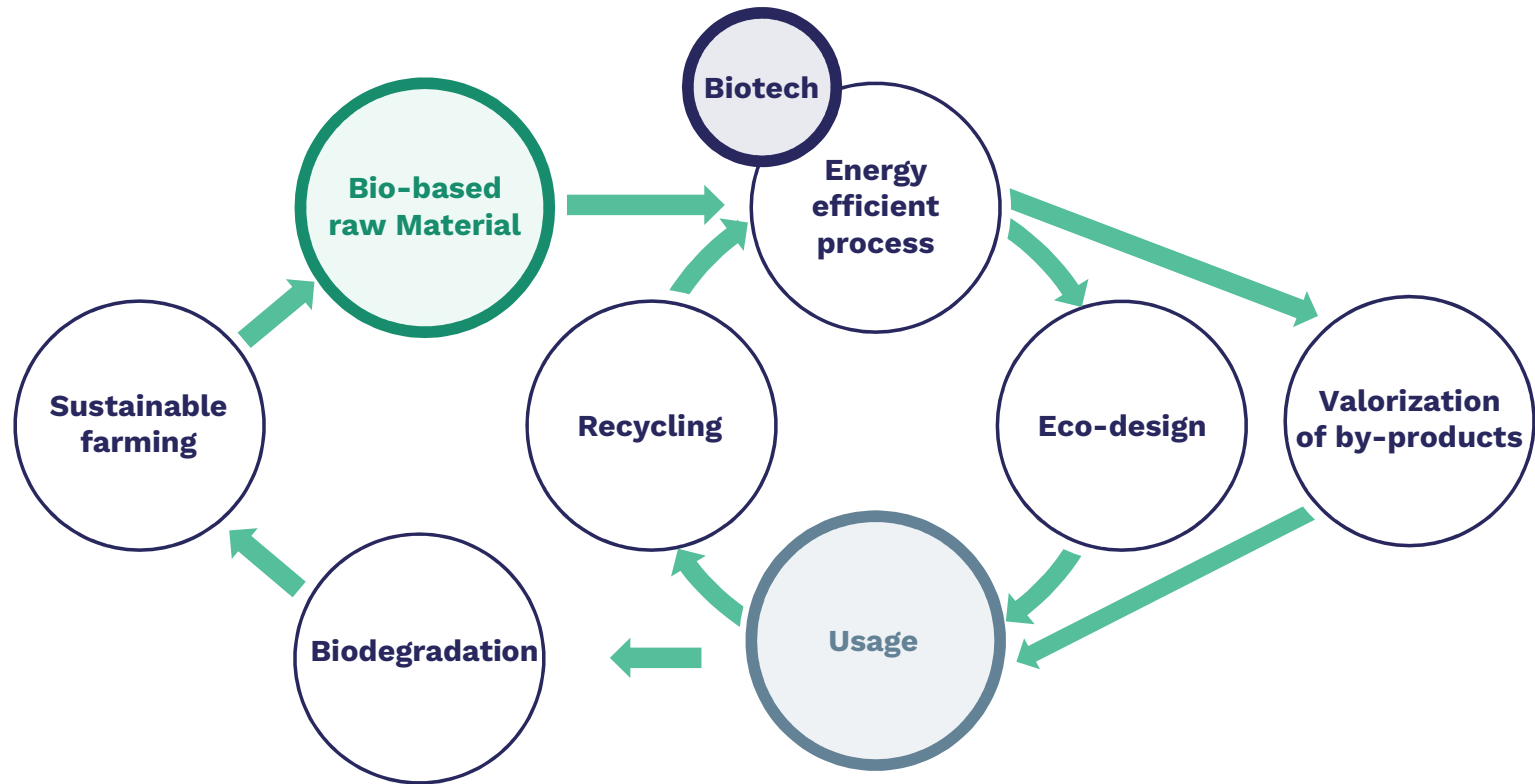
- Not all bio-based polymers are spontaneously biodegradable
- There are technologies using additives to promote bacteria activity



→ Cost of goods, and resource availability, will add difficulties

Sustainability, along the entire life cycle

→ The key point for a sustainable bio-based product, is to be sustainable during the entire life cycle: **from a sustainable agriculture, to a full recycle loop**



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The many resources of bio-based materials

Many challenges: performance, cost, availability, competition for resources

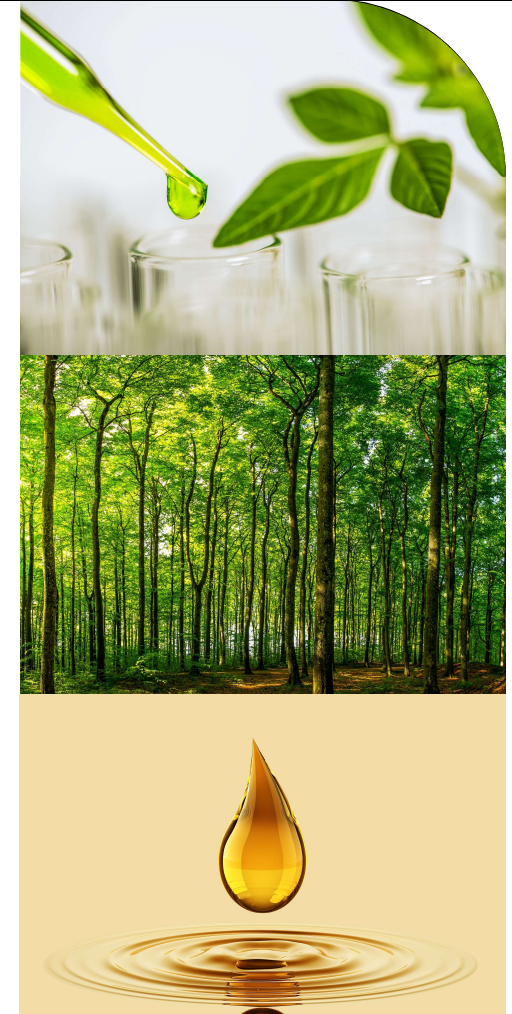
→ Exploration of many sources, chemical paths and processes

Many sources: « wood or food »?

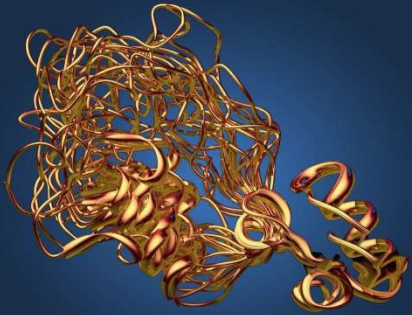
→ Ligno-cellulosic compounds : less expensive, more difficult

- Natural fibers of wood / starch / hemp are already used
- Bio-refineries based on pyrolysis have been extensively studied but still elusive

→ Sugar and vegetal oil chemistry: more expensive, easier to process



The many processes for Bio-based materials



Another segmentation of the landscape: according to process

→ **Enzymatic processes**

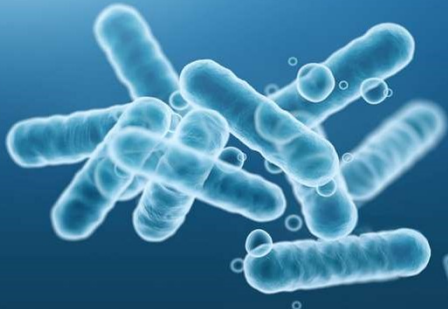
- Pros: Catalytic technology, with life science power
- Cons: Kinetics may be low

→ **Fermentation processes**

- Pros: Water based process, low temperature, high selectivity, « one pot synthesis »
- Cons: Low concentration of product, high separation costs, long developing times

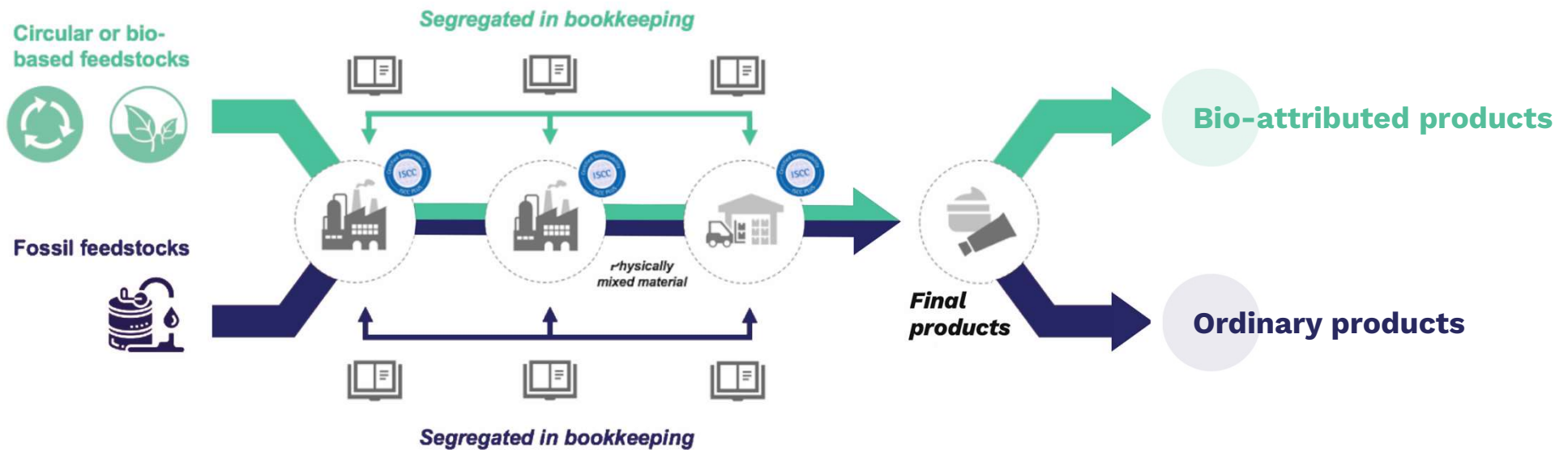
→ **And also... Chemical processes**

- Pros: Operational efficiency, assets already existing
- Cons: Not always adapted to bio-based complicated products



The investment wall, and the Mass Balance approach

- Developing a new « industry » for fully segregated bio-based products would require significant industrial investments, in time and money
- The mass balance approach, similar to the green electricity credit, allows to kick-start bio-markets at reasonable cost



inspired by ISCC report

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● **Bio-materials @Arkema**



Arkema Corporate Social Responsibility Policy



OUR 3 COMMITMENTS



Deliver sustainable solutions driven by innovation

- Solutions that address societal challenges
- Innovation at the heart of the activities
- Product stewardship



Manage our activities as a responsible manufacturer

- Safety of people and processes
- Health
- Environmental footprint reduction



Cultivate an open dialogue and close relations with our stakeholders

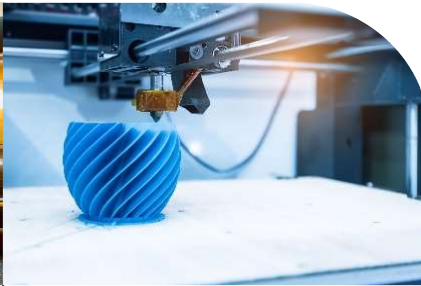
- Ethics
- Human rights
- Diversity & Employee development
- Responsible value chain
- Corporate citizenship

Innovative materials for a sustainable world

ARKEMA INNOVATIVE MATERIALS FOR A SUSTAINABLE WORLD



New energies and clean mobility



Lightweight materials and design



Living comfort and home efficiency



Natural resources and the circular economy



Electronics solutions



→ Natural resources irrigates all ARKEMA innovation platforms, allowing environmental benefit and technical performance

Bio-materials @Arkema : Performance and Sustainability



RILSAN[®]
PA11

A high performance bio-based polymer, invented in 1947



PEBAX[®]
RNEW



KYNAR[®]
PVDF CTO



nūplaviva[™]
CONSTRUCTION ADHESIVE • Naturally, from Bostik

NUPLAVIVA
C75

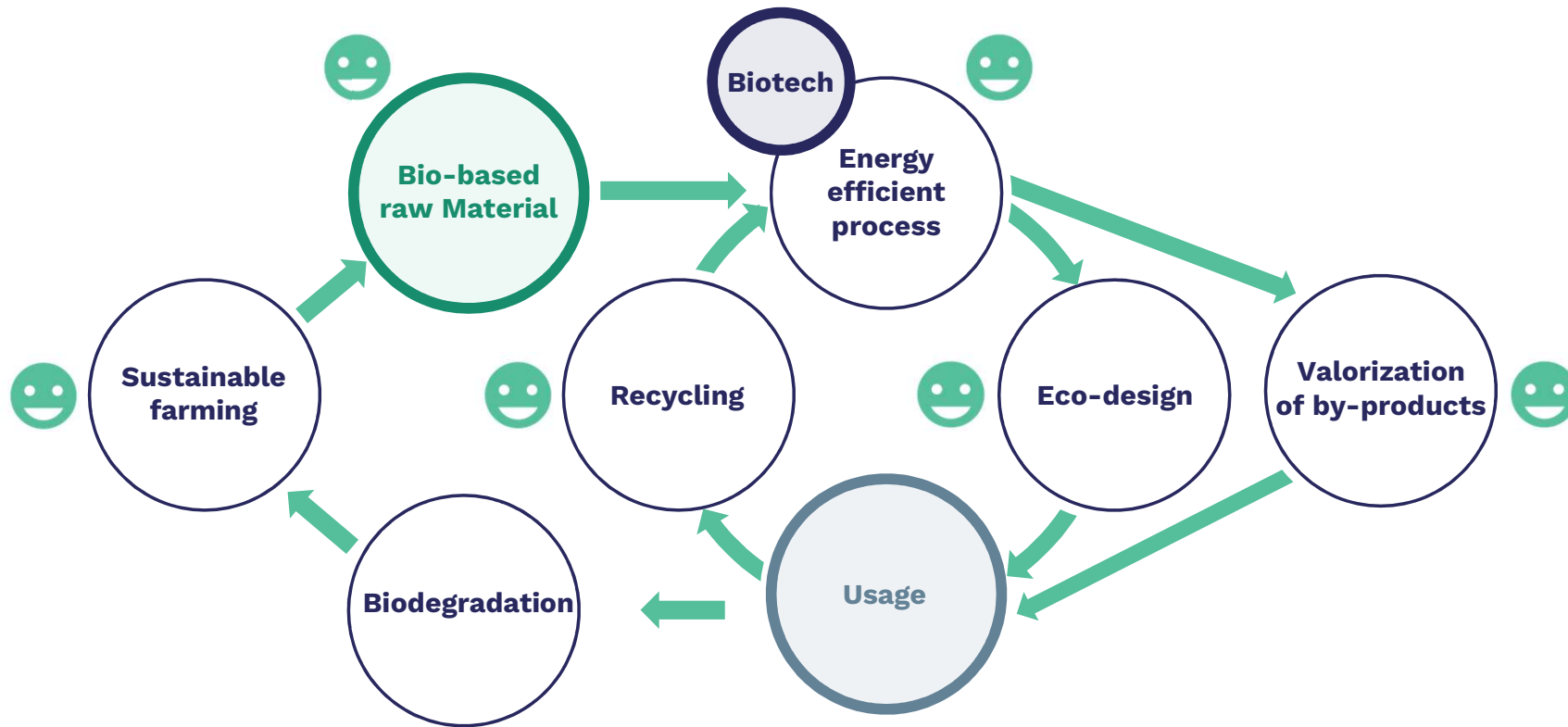


BIO ACRYLICS



Movie: the virtuous PA11 loop

The virtuous loop of bio-based products



Partnerships are key to achieve such solutions, within existing value chains and beyond

